



## P55 HELICOIDAL TEETH GEARS

BUILT WITH A HEAVY CARRYING STRUCTURE.

THE AXIAL GEARS IN FORGED AND PROCESSED STEEL AND ALL ROTARY ORGANS ARE ENCLOSED IN AN GREASE BATH IN THE REDUCTION GEARBOX IN A STRONG ROLLED SECTION. AN AMBIVALENT WORKING BENCH ALLOWS ANY TYPE OF BENDING WITHOUT SHIFTING THE BAR; BESIDES, IT IS POSSIBLE TO MODIFY THE TYPE OF BEND THROUGH SHIFTING THE PEG IN THE HOLES ON THE WORKING BENCH. THE CONTROLS ALLOWS STOPPING AND RECYCLING AT ANY TIME DURING THE PROCESS.

LOW VOLTAGE ELECTRICAL CONTROL EQUIPMENT (24 VOLT).

P55 IS WELL PROVIDED :

- DOUBLE BENDING WITH ROTATING PLATE 400mm.
- BUSHES FROM 70mm. TO 130mm
- MOTOR HP 7,5
- 1 CHECKING BLOCK
- 1 STIRRUP BENDING PIN
- 1 SQUARE PIN
- 3 BUSH HOLDING PINS+1 PEDAL+1 SET OF BUSHES
- BRACKET BENDER GAUGE, SPIRAL COLLER AND DUAL BENDER ARE AVAILABLE ON REQUEST

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DIMENSIONS	95 X 90 X 140
WEIGHT	Kg 825
GREASE CAPACITY	KG. 7

### BENDING CAPACITY

	1 bar	2 bars	3 bars
R 45 KG/mm <sup>2</sup>	55 mm	44 mm	36 mm
R 65 KG/mm <sup>2</sup>	48 mm	40 mm	32 mm
R 80 KG/mm <sup>2</sup>	44 mm	36 mm	28 mm

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