



## P52

BUILT WITH A HEAVY CARRYING STRUCTURE. THE AXIAL GEARS IN FORGED AND PROCESSED STEEL AND ALL ROTARY ORGANS ARE ENCLOSED IN AN OIL BATH IN THE REDUCTION GEARBOX IN A STRONG ROLLED SECTION. AN AMBIVALENT WORKING BENCH ALLOWS ANY TYPE OF BENDING WITHOUT SHIFTING THE BAR; BESIDES, IT IS POSSIBLE TO MODIFY THE TYPE OF BEND THROUGH SHIFTING THE PEG IN THE HOLES ON THE WORKING BENCH. THE CONTROLS ALLOW STOPPING AND RECYCLING AT ANY TIME DURING THE PROCESS. LOW VOLTAGE ELECTRICAL CONTROL EQUIPMENT (24 VOLT). P52 IS WELL PROVIDED :

- DOUBLE BENDING WITH ROTATING PLATE 400mm.
- BUSHES FROM BUSH Ø 60 BUSH Ø 70 BUSH Ø 80 BUSH Ø 95 BUSH Ø 120 BUSH Ø 130
- 1 CHECKING BLOCK
- 1 STIRRUP BENDING PIN
- 1 SQUARE PIN
- 3 BUSH HOLDING PINS+1 PEDAL

### P52

DIMENSIONS	95 X 75 X 105
WEIGHT	Kg 675
GREASE CAPACITY	Kg. 14
AUTOBRAKING MOTOR	5,5HP 230/400 60hz

### BENDING CAPACITY

	1 bar	2 bars	3 bars
R 45 KG/mm <sup>2</sup>	52 mm	44 mm	36 mm
R 65 KG/mm <sup>2</sup>	48 mm	40 mm	32 mm
R 80 KG/mm <sup>2</sup>	44 mm	36 mm	28 mm

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